

Pacer, Stinger

X25, P25

| Reference Number | Part Number | Part Description | Quantity Required |
|-------------------------|-----------------------|--|--------------------------|
| 1 | 45005 | Frame, Pacer - Yellow | 1 |
| | 45006 | Frame, Stinger - Orange | 1 |
| 2 | 40404 | Spindle, Right (Promo) | 1 |
| | 50250 | Bolt, 5/8-11 x 4 Hex Head GR 8 | 1 |
| | 50015 | Nut, 5/8-11 Nylock | 2 |
| 3 | 40403 | Spindle, Left (Promo) | 1 |
| | 50250 | Bolt, 5/8-11 x 4 Hex Head GR 8 | 1 |
| | 50015 | Nut, 5/8-11 Nylock | 2 |
| 4 | 10528 | Tie Rod, 9" - Assembly Includes Tie Rod Ends | 1 |
| | 50012 | Nut, 3/8 Jam Nut-fine | 1 |
| | 50014 | Nut, 3/8 Center lock FT | 2 |
| 5 | 10529 | Tie Rod, 19" - Assembly Includes Tie Rod Ends | 1 |
| | 50012 | Nut, 3/8 Jam Nut-fine | 1 |
| | 50014 | Nut, 3/8 Center lock FT | 2 |
| 6 | 45021 | Pedal, Brake - Black | 1 |
| | 45022 | Pedal, Gas - Black | 1 |
| | 11801 | Spring, Return, Gas Pedal (right) | 1 |
| | 11802 | Spring, Return, Brake Pedal (left) | 1 |
| | 10052 | Pedal spacer - (inside each spring) | 2 |
| | 50153 | Bolt, 5/16-18 X 2-1/2 Hex Head G5 (pedal pivot) | 2 |
| | 50154 | Bolt, 5/16-18 X 1-1/2 Hex Head G5 (cable attachment) | 2 |
| | 50005 | Nut, 5/16-18 Keps (with star washer) | 2 |
| | 50006 | Nut, 5/16-18 Acorn CL | 4 |
| 50701 | Washer, 5/16 SAE Flat | 2 | |
| 7 | 11002 | Throttle Cable, 70" | 1 |
| 8 | 11101 | Brake cable | 1 |
| 9 | 11049 | Throttle Override cable, Bent Tube | 1 |
| | 50082 | Bolt, 1/4 x 2-1/4 Tap | 1 |
| | 50003 | Nut, 1/4 Hex | 2 |
| | 50845 | Clamp, Conduit for override cable (on engine) | 1 |
| | 50835 | Clamp, Conduit for override cable (fold over) | 1 |
| 10 | 50835 | Tinnermans clip (cable spring to engine) | 1 |
| | 11160 | Brake Band 4" | 1 |
| | 50153 | Bolt, 5/16 x 1 3/4" Hex Head G5 | 1 |
| | 50007 | Nut, 5/16-18 Nylock | 1 |
| 11a | 50006 | Nut, 5/16-18 Acorn CL | 1 |
| | 30001 | Assembly, Roll Turf 410-350-5 - Rim, Tire, Bearings | 2 |
| 11 | 50015 | Nut, 5/8-11 Nylock | 2 |
| 11 | 30451 | Rim, 5" Roll Tubless | 2 |
| 12 | 11201 | Bearing 5/8" X 1-38" snap ring | 4 |
| 14 | 30152 | Tire, Turf 410-350-5 | 4 |
| 15a | 30002 | Assembly, Pull Turf 410-350-5 - Rim, Tire, Sprocket etc. | 2 |
| 15 | 30452 | Rim, 5" Pull Tubless | 2 |
| 41 | 20403 | Sprocket, 54T #41 bolt on | 1 |
| 42 | 11161 | Brake Drum 4" | 1 |

Pacer, Stinger

X25, P25

| Reference Number | Part Number | Part Description | Quantity Required |
|-----------------------------|------------------------|--|------------------------------|
| 17 | 10502 | Steering wheel 13" | 1 |
| | 50081 | 1/4 x 1 3/4" hex bolt | 3 |
| | 50001 | 1/4 nylock | 3 |
| | | #8 x 5/8 Black screw (comes w/steering wheel) | 1 |
| 19 | 70051 | Switch, Off/On - Recoil Start | 1 |
| | 70060 | Switch, Key Replacement | 1 |
| 20 | 70015 | Wire Harness, Models, Recoil Start only | 1 |
| | 70024 | Wire Harness, Models, Electric Start | 1 |
| 22 | 10753 | Seat Cushion - Bench Seat Bottom | 1 |
| | 50605 | #14 x 3/4 pan head wood screw - early models | 4 per cushion |
| | 50084 | Bolt, 1/4" X 3/4" Hex Head G5 - current models | 4 per cushion |
| 23 | 10752 | Seat Cushion - bench seat Back | 1 |
| | 50605 | #14 x 3/4 pan head wood screw - early models | 4 per cushion |
| | 50084 | Bolt, 1/4" X 3/4" Hex Head G5 - current models | 4 per cushion |
| 24 | 10912 | Seat Frame Lower | 1 |
| 25 | 10910 | Seat Frame Back | 1 |
| | 50006 | Nut, 5/16-18 Acorn CL | 2 |
| | 50702 | Washer, 5/16" Tube Fit (Bent) | 4 |
| | 50159 | Bolt, 5/16 x 1-1/2 Hex Head GR 5 | 2 |
| 26 | 10701 | Seat Tracks - adjustable (pair) | 1 |
| | 50005 | 5/16 keps nut | 8 |
| | 50160 | 5/16 x 3/4 Carriage bolt | 4 |
| 27 | 10702 | Seat Belt, 3pt Standard | 2 |
| | 50025 | 7/16 Nylock | 3 per belt |
| | 50300 | 7/16 x 1 Bolt | 1 per belt |
| 28 | 45049 | Brush Guard Leg, Pacer - Yellow | 2 |
| | 45050 | Brush Guard Leg, Stinger - Orange | 2 |
| | 50006 | Nut, 5/16-18 Acorn CL | 8 |
| | 50702 | Washer, 5/16" Tube Fit (Bent) | 14 |
| | 50158 | Bolt, 5/16" X 1-3/4" Hex head G5 | 4 |
| 29 | 45051 | Brush Guard Crossbar, Pacer - Yellow | 1 |
| | 45052 | Brush Guard Crossbar, Stinger - Orange | 1 |
| | 50006 | Nut, 5/16-18 Acorn CL | 2 |
| | 50155 | Bolt, 5/16" X 2-1/2" Hanger | 2 |
| | 50001 | Nut, 1/4-20 Nylock | 2 |
| | 50085 | Bolt, 1/4-20 x 1 1/2" Hex | 2 |
| | 50715 | Washer, 1/4" USS Flat washer | 2 |
| 41 | 20403 | Sprocket, 54T #41 bolt on | 1 |
| 42 | 11161 | Brake Drum 4" | 1 |
| 43 | 20504 | Chain, pre-cut #420-64 rivet | 1 |
| | 20551 | Master link | 1 |
| 44 | 20251 | Chain cover Promo (1 7/8" lip) | 1 |
| | 50607 | Screw, #10 X 1/2" Blunt point | 2 |
| | 50750 | Washer, 3/16" Fender | 2 |
| | 50084 | Bolt, 1/4" X 3/4" Hex Head G5 | 1 |
| | 50001 | Nut, 1/4-20 Nylock | 1 |
| | 50715 | Washer, 1/4" USS Flat | 2 |

Pacer, Stinger

X25, P25

| Reference Number | Part Number | Part Description | Quantity Required |
|-------------------------|--------------------|---|--------------------------|
| | 60020 | Flag, Safety - BDM Logo | 1 |
| | 60025 | Video, Operator Safety - All Models | 1 |
| | 60031 | Manual, Operators - All Models | 1 |
| | 60051 | Decals, Warning | 1 |
| | 60054 | Decal, Pacer Models P25 | 1 |
| | 60062 | Decal, Key Switch, On/Off, Recoil Start | 1 |
| | 60070 | Decal, Stinger X25 | 1 |
| | 60101 | Hang Tag, Pacer | 1 |
| | 60102 | Hang Tag, Stinger | 1 |
| 100 | | Engine assembly | |
| 101 | 20002 | Engine, Tecumseh 5hp recoil | |
| | 20004 | Engine, Tecumseh 6hp recoil | |
| | 20005 | Engine, Tecumseh 6hp electric start | |
| 102 | 50154 | Bolt, 5/16-18 X 1-1/2 Hex Head | 4 |
| | 50005 | Nut, 5/16-18 Keps | 4 |
| 103 | 45020 | Bracket, Chain Guard | 1 |
| 104 | 50157 | Bolt, 5/16" X 3/4" Hex head G5 fine thread | 4 |
| | 50703 | Washer, 5/16" Lock washer | 4 |
| 105 | 45019 | Chain Tensioner assembly with wheel | 1 |
| 105a | 20581 | Wheel only, Chain Tensioner | 1 |
| 105b | 50158 | Bolt, 5/16 x 1 3/4" Hex Head G5 | 1 |
| | 50007 | Nut, 5/16 nylock or center lock | 1 |
| 106 | 20201 | Clutch, #41 Lube system | 1 |
| 107 | 20220 | Bolt, Grease zerk | 1 |
| | 50703 | Washer, 5/16" Lock washer | 1 |
| | | Washer, 5/16" Fender | 1 |
| 108 | | Fiber Washer | 2 |
| 116 | 50835 | Tinnerman's Clip, Connects throttle override spring | 1 |